5.2.3 2002 Top Five Manufacturers of HUD-Code (Mobile) Homes (1)

		Gross Sales	Market Share of Top	Number of
Company	Units Produced	Volume (\$million)	24 Company Sales (2)	Employees
Champion Enterprises, Inc.	54,213	1,033	24%	6,500
Fleetwood Enterprises, Inc	48,421	859	20%	13,000
Clayton Homes	29,292	531	12%	3,446
Palm Harbor Homes	15,287	523	12%	4,600
Skyline Corp.	8,711	318	7%	2,500

Note(s): 1) Data based on mail-in surveys from manufacturers which may not be entirely complete. 2) Gross sales volumes may include sales from units other than HUD-Code homes for companies active in multiple housing markets. Market shares based on total gross sales volume of the HUD-Code home producers included in the list of the top 24 IH producers responding to the survey. In 2002, surveyed HUD-Code home sales were estimated at \$4.3 billion and 211,646 units. The top 24 IH producers responding to the survey employ over 38,000 people.

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